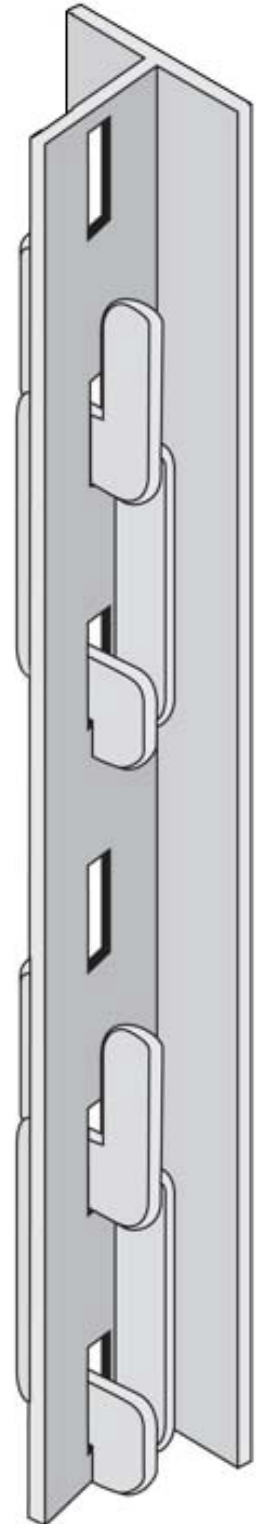


### System 200 Boltless Industrial Shelving is quickly assembled following these five easy steps:

- Installing a shelf clip on a “T” post (one-way locking): Take a shelf clip and hold the longer end up. Insert the longer end first on the “T” post at the desired slot height. Place the shorter bottom end in the slot directly below.
- Installing 2 shelf clips on a “T” post (two-way locking for placing an add-on unit): Place shelf clip in the opposite direction (as in the previous step) in the same slot.
- Installing a shelf: Place 1 shelf clip (as in step 1) at the desired height on all 4 “T” posts. Place a shelf so that each corner slides over a shelf clip. Press the shelf down firmly (or tap with a rubber mallet) to allow it to lock in between shelf clips and “T” posts.
- Installation of Side Brace: Bolt side brace in an “X” style half way up the “T” post.
- Installation of Back Brace: Adjust angle of back brace to appropriate angle and bolt halfway up the back side of the shelving unit.



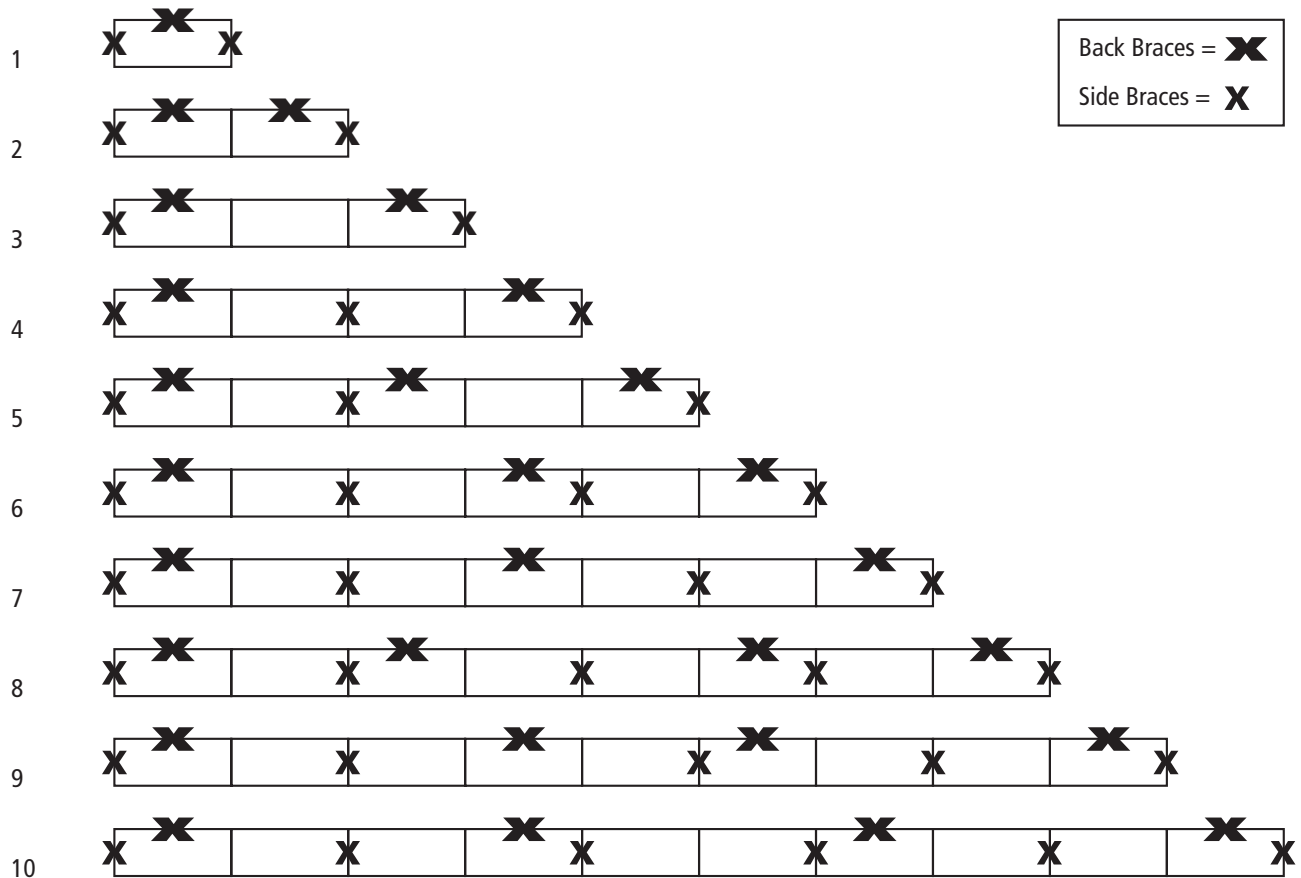
### Start to Build...

*\* System 200 Shelving is best built with two people.*

1. Start with one person holding two “T” posts up and about a shelf depth apart.
2. Insert 4 clips (long-side up) for both top and bottom shelves at desired heights in posts.
3. Place bottom shelf on clips and tap with a rubber mallet until firm on clips.
4. Place top shelf on top clips and tap with a rubber mallet until firm on clips.
5. With supplied nuts and bolts, attach one pair of side braces in an “X” — about the middle of the side height.
6. With supplied nuts and bolts, attach a pair of back braces. NOTE: Watch that your braces don’t attach at heights you need to install shelves at, as the brace bolts will impede.
7. Angle back brace flanges, which can be done by inserting a thin screwdriver through the bolt holes and twisting to roughly a 45-degree angle. (Paint on flanges may need to be “broken” to allow movement)
8. If you are building only one section, attach second pair of side braces. If you are building a multiple section run, than consider the attached “Side Brace Placement Diagrams.”
9. Insert remaining clips at desired shelf spacing and place remaining shelves. Tap to secure in place.



### Sway Brace Placement - Single Depth



### Sway Brace Placement - Double Depth

